The Block will be the hydration. Therefore, in case of lanthanide ions, the smallest most heavily hydrated. Thus it will be smallest greater will be the will be the most heavily hydrated. Thus it will have the most heavily bound to the resin while La3+ (and therefore will be the most bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily bound to the resin while La3+ (and therefore will be the most heavily be the most he pothanide ion, have the least firmly bound to the resin while La³⁺ (aq) will have the most firmly bound to the resin. maximum size and therefore will be the most firmly bound to the resin while La3-

A solution containing several lanthanide ions is dropped slowly down a column of A solution and a solution and a solution of a solution exchange resin so that the lanthanide ions are bound less firmly to the resin and a solution are then eluted from the column by synthetic ion extraction extraction are specificated in the column by using a solution in the order La³⁺ to Lu³⁺. They are then eluted from the column by using a solution in the order La tuen eluted from the column by using a solution containing citric acid and ammonium citrate. Firstly the ammonium ions elute the metal ions from the resin as:

The metal ions then form a complex with the citrate ions.

Since Lu3+ is the least firmly bound to resin therefore on elution, Lu citrate complex is since the stained first from the bottom of the column while La citrate complex emerges last of all the bottom of the column. Complexing agents such as EDTA, aminocarboxylic acids, and hydroxycarboxylic acids have also been found to be convenient eluants or eluates or

In actual practice the process of elution is to be repeated several times by careful getrol of concentration of ammonium citrate acid solutions.

(i) Solvent Extraction method. This method is based on the differences in the sublity of lanthanide salts in water and an immiscible or partially miscible organic shept. These organic solvents are called extracting solvents or extractants. The technique maists of passing the aqueous solution of lanthanide salts counter-current to the organic sivest which extracts the lanthanides from water. The most widely used extracting shent is tri-n-butyl phosphate (TBP) in an inert medium like kerosene or xylene to etact the lanthanides from nitric acid solutions. TBP forms complexes with Ln3+ (aq) ing in presence of NO_S ions.

$$\ln^{3+}(aq) + 3NO_3^-(aq) + 3TBP(org)$$
 $ere(org)$ represents the series of the serie

there (org) represents the organic phase. The extent of extraction of lanthanide elements *** against solvents increases with increase in atomic number because increase in nuclear results in decrease in ionic radius which in turn increases complexation.

Solution of lanthanide nitrate in nitric acid is made to flow counter to a solution of by basel phosphate in kerosene and thus some of the lanthanide nitrates migrate to phosphate in kerosene and thus some or the minuteside. Solvent layer. Thus by using a continuous counter current method, it is Solvent layer. Thus by using a continuous counter can be be superate lanthanides such as Gd from other lanthanides on a kilogram scale. hat have been prepared by this method.

- (i) Electrolysis of fused chlorides. The anhydrous lanthanide (+3) chlorides are fused with Na, K or calcium chloride by external heating and the molten mass is electrolysed in with in a, is or calcium chloride by external nearing and the anode. Graphite cathodes in an iron pot or in a refractory lined pot which serves as the anode. Graphite cathodes in an iron pot or in a refractory lined pot which serves as the anode. in an iron pot or in a retractory linea pot willest serves at the pot from where it is are used. The molten metal collects as a pool at the bottom of the pot from where it is
- (ii) Reduction of anhydrous chlorides with Na. Lighter lanthanides such as La, Ce (11) Keduction of anhydrous chlorides with Na at and Gd can be easily prepared by reduction of anhydrous lanthanide chlorides with Na at 1000°C.

$$LaCl_3 + 3Na \longrightarrow La + 3NaCl$$

(iii) Reduction of anhydrous fluorides with Ca or Mg. Heavier lanthanides such as Lu are generally prepared by the reduction of anhydride fluoride with Ca or Mg metal at 1000°C.

$$LuF_3 + 3Mg \longrightarrow 3MgF + Lu$$

- (iv) Thermal decomposition of lanthanide-mercury amalgam. Using a mercury cathode an amalgam of the lanthanides may be prepared by the electrolysis of aqueous solution. The amalgam thus formed is thermally decomposed to get the metals in a finely divided state, but complete elimination of mercury is difficult.
- 11.7 Applications and uses of Lanthanides and their compounds.
- (A) Applications and uses of elements.
- (i) Lanthanides are used in metallothermic reactions due to their extraordinary reducing property. Lanthanido-thermic processes can yield sufficiently pure Nb, Zr, Fe, Co, Ni, Mn, Y, U, B and Si. These metals are also used as de-oxidizing agents particularly in the manufacture of Cu and its alloys.
- (ii) Uses of mish-metals. Alloys of lanthanides are known as mish-metals. The major constituents of mish-metals are Ce (45-50%), La (25%), Nd (5%) and small quantities of other lanthanide metals and Fe and Ca impurities.

Mish-metals are used for the production of different brands of steel like heat resistant, stainless and instrumental steels. The addition of 0.75% of mish- metal to steel raises its yield point and its workability in heated state and improves its resistance to oxidation. Mish-metal is an excellent scavenger for absorbed oxygen and sulphur in metallurgy.

Mg-alloys containing about 30% mish metal and 1% Zr are used for making parts of get engine.

La, Ce, Pr, Nd mixed with steel are used in cigarette lighters, toys, flame throwing tanks. Cerium magnesium alloys are used in flash light powders

Non-nuclear applications, CeO₂, Lo₂O₃ uses are important widely used for Approximately 1% CeO₂ is used in the manufacture of protective transparent glass.

Dominately 1% CeO₂ is used in the manufacture of protective transparent glass Approximate.

Approximate

Appr plocks to be used ...

plocks to be used ...

Because lanthanide oxides these blocks are not affected by prolonged as additives in glasses for special purposes, e.g., for making (i) sun glasses the additive and glasses the additive additive and g plotestate to raumanide oxides can absorb ultra-violet rays, these are welding work $(Nd_2O_3 + Pr_2O_3)$ (ii) goggles for glass blowing and welding work $(Nd_2O_3 + Pr_2O_3)$ (iii) glasses (by adding the second $\begin{array}{c} \text{pecual purposes, e.g., for making (i) sun glasses (by adding work (Nd_2O_3 + Pr_2O_3) (iii) glasses} \\ \text{Ndg}O_3) \text{ (ii) goggles for glass blowing and welding work (Nd_2O_3 + Pr_2O_3) (iii) glasses}} \\ \text{Ndg}O_3) \text{ (iii) goggles for meutron radiation (Gd_2O_3 + Sm_2O_3) etc.} \end{array}$ NdgU3/
NdgU3/
Protecting eyes form neutron radiation (Gd2O3+Sm2O3) etc.

The addition of more than $1\% \frac{\text{CeO}_2}{\text{CeO}_2} = \text{Sm}_2 \text{O}_3$) etc.

The addition of more than $1\% \frac{\text{CeO}_2}{\text{CeO}_2} = \text{Sm}_2 \text{O}_3$) etc.

The addition of more than $1\% \frac{\text{CeO}_2}{\text{CeO}_2} = \text{Sm}_2 \text{O}_3$ etc.

The addition of more than $1\% \frac{\text{CeO}_2}{\text{CeO}_2} = \text{Sm}_2 \text{O}_3$ etc. pr₂O₃ give respectively red and green colours. (Nd₂O₃ + Pr₂O₃) gives a blue colour.

- (ii) Refractories. CeS (m.p. = 2000°C) is used in the manufacture of a special type of (ii) Remarkable (iii) R to 1800°C. Borides, carbides and nitrides of lanthanides are also used as refractories.
- (iii) Abrasives. Lanthanide oxides are used as abrasives for polishing glasses, e.g., the (iii) Automatic of oxides, CeO_2 (47%), $La_2O_3 + Nd_2O_3 + Pr_2O_3$ (51%) + SiO_2 , CaO, Fe_2O_3 etc (\$2%) which is called **Polirite** has been used for polishing glasses.
- (iv) paints. Lanthanide compounds are used in the manufacture of lakes, dyes and paints for porcelain, e.g; cerium molybdate gives light yellow colour, cerium tungstate gives greenish blue colour and salts of Nd give red colour.
- (v) In textiles and leather industries. Ceric salts are used for dying in textile industries and as tenning agents in leather industries. Ce(NO3)4 is used as a mordant for alizarin dyes. Chlorides and acetates of lanthanides make the fabrics water-proof and acid resistant.
- (vi) In medicine and agriculture. Dimals which are salicylates of Pr and Nd are used as germicides. Cerium salts are used for the treatment of vomiting and sea-sickness. Salts of Er and Ce increase the red-blood corpuscles and haemoglobin content of blood. In agriculture lanthanide compounds are used as insectofungicides and as trace

(vii) In analytical chemistry. Ce(SO₄)₂ is used as an oxidizing agent in volumetric titrations.

Radio isotopes of lanthanides (e.g., La¹⁴⁰, Ce ¹⁴², En¹⁵³, Tb¹⁶⁰ etc) are used in the

(viii) In lamps. Salts of La, Ce, Eu and Sm are used as activators of luminophores. of gas mantles, in the coatings of luminescent lamps and for painting the screens of cathode-ray tubes.

- (ix) Catalytic applications. Certain compounds of lanthanides are employed for the hydrogenation, dehydrogenation and oxidation of various organic compounds. Cerium phosphate is used as a catalyst in petroleum cracking.
- (x) Electronic applications. Ferrimagnetic garnets of the type 3Ln₂O₃. 5Fe₂O₃ are employed in microwave devices.
- (xi) Neodymium oxide dissolved in selenium oxychloride is one of the most powerful liquid lasers known so far.
- (xii) Cerium salts are used in analysis, dyeing cotton, lead accumulators, medicines etc.
- (xiii) Gadolinium sulphate heptahydrate has been used to produce very low temperature.

Nuclear applications. Lanthanide elements and their compounds find m_{any} important nuclear uses, e.g, in nuclear fuel control, shielding and fluxing devices. $P_r^{147}_{is}$ used in the production of atomic battery.

ACTINIDES

12.8 Introduction

The elements in which the additional electron enters 5f-orbitals of (n-2)th main shell are called 5f-block elements, actinides or actinones.

Thus strictly according to this definition of actinides only thirteen elements from $_{90}$ Th $(5f^{0}6d^{2}7s^{2})$ to $_{102}$ No $(5f^{14}6d^{0}7s^{2})$ should be the members of actinide series. However, all the fifteen elements from $_{89}$ Ac $(5f^{0}6d^{1}7s^{2})$ to $_{103}$ Lw $(5f^{14}6d^{1}7s^{2})$ are considered as the members of actinide series, since all these fifteen elements have similar physical and chemical properties. The name actinide is derived from actinium the very first member of the series. Only the first four elements of this series namely actinium, thorium, protoactinium and uranium occur in nature, the other elements are made artificially by nuclear bombardment. All the actinides are toxic to human. The actinide elements constitute the second inner transition series. Actinide elements lie in the 7th period (incomplete period with n=7) and IIIB group (Group 3) of the periodic table.

12.9 Position of Actinides in the Periodic Table

The existence of the lanthanide series helped the discoverers to predict that another series of elements resulting from the addition of electrons to an (n-2) f- shell (i.e., 5f-shell) should occur somewhere in the heavy elements region. Prior to the discovery of transuranium elements, the naturally occurring heaviest known elements namely 90Th, 91Pa and 92U were placed below 72Hf, 73Ta and 74W in IVB, VB and VIB groups of the periodic table, because these elements showed +4, +5 and +6 oxidation states and resembled Hf, Ta and W respectively in many of their properties.

and 6d orbital in the atoms of actinides are partially filled while 7s orbit

completely filled (7s2 configuration)

Table 12.3 Properties of actinides.

	Ionic re					
Element	Symbo	Atomic Number	Electronic Configuration	Oxidation states	(pm) M ³⁺	
Acitinium Thorium Protactinium Uranium Neptunium Plutonium Americium Curium Berkelium Californium Einsteinium Fermium Mendelevium Nobelium	Ac Th Pa U Np Pu Am Cm Bk Cf Es Fm Md No	89 90 91 92 93 94 95 96 97 98 99 100 101 102	Rn 5f o 6d 7s2 Rn 5f o 6d 7s2 Rn 5f 6d 7s2 Rn 5f 6d 7s2 Rn 5f 6d o 7s2 Rn 5f 6d o 7s2 Rn 5f 76d o 7s2 Rn 5f 76d 7s2 Rn 5f 106d o 7s2 Rn 5f 106d o 7s2 Rn 5f 116d o 7s2 Rn 5f 126d o 7s2 Rn 5f 136d o 7s2 Rn 5f 146d o 7s2	3, - 4 3,4,5 3,4,5,6 3,4,5,6,7 3,4,5,6 3,4 3,4 2,3 2,3 2,3 2,3 2,3 2,3	111 108 99 105 96 103 93 101 92 100 90 99 89 98 88 96 - - - - - -	
Lawrencium	Lr	103	[Rn] $5f^{14} 6d^{1} 7s^{2}$	3		

2. Oxidation states. Most of the actinides exhibit +3 oxidation state. +3 oxidation state becomes more and more stable as the atomic number increases in the actinide series. Since in the first half of the actinide series (i.e. lower actinides), the energy required for the conversion 5/-6d is small, they show more higher oxidation states such as +4, +5, and +7. Correspondingly, since in the second half of the actinide series (i.e., higher actinides), the energy required for the conversion 5f-6d is somewhat high, the higher actinides show lower oxidation states such as +2.

It is found that most stable oxidation states of the elements upto uranium is the one involving all the valency electrons. Neptunium forms +7 oxdation state using all the valency electrons but this is oxidizing and the most stable state is +5 Plutonium also shows oxidation state upto +7 and americium upto +6 but the most stable state drop to Pu(+4) and Am (+3) and latter elements tend to be stable in +3 oxidation state. Berkelilum in +4 state is strongly oxidizing but is more stable than curium and americium in +4 state to f^7 configuration. Similarly nobelium is markedly stable in +2 state due to its f^{14} configuration. Oxidation states of actinides are given in the above table.

- 3. There in no regular trend in the melting and boiling points of actinides.
- Reducing power. All the actinides have relatively high E° values (about 2 volts). Therefore, they are strong reducing agents.

THE MICE AND DESCRIPTION OF THE PARTY OF THE partial action of the saids of the triangle of jonic radii. There is a regular decrease in ionic radii of the tripositive and An4+) with increase in atomic radii of the second lawrencium. This steady down the element of the decrease in ionic radii of the tripositive and An4+) with increase in atomic number from the partial to lawrencium. This steady decrease in the size of Ln3+ and L-44. per limit to law rencium. This steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in a steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in a steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in a steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in a steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in a steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in a steady decrease in the size of Ln³⁺ and Ln⁴⁺ cations in the size of Ln³⁺ and Ln⁴⁺ a philipping to law to law to law to the size of Ln3+ and Ln4+ cations in philipping found in lanthanides. the action found in lanthanides.

consess of actinide contraction. As we move from one element to the next one in continue series, the nuclear charge (i.e. atomic number) and the Causes of neurons, the nuclear charge (i.e. atomic number) and the number of 5f the next one in the particular increase by one unit at each step. It is also known that the shielding of one with in 5f-orbital by the other one residing in the same orbital is of 5f also known that the shielding of one seeding in the same orbital is very poor. Due the negligible amount of mutual shielding effect between the electrons residing in the increase in nuclear charge by +1 at each next element in the the increase in nuclear charge by +1 at each next element in the actinide series the increasing as we move from one element to the nucleus and hence the size of An3+ and An4+

However, in actinide contraction there are bigger jumps in contraction the consecutive elements as compared to lanthanides. The greater whiteen is due to the lesser shielding of 5f-electons which are therefore, pulled of of elections which are therefore, pulled strongly by the nucleus. The actinide contraction, as usual, leads to a decrease the basicity of the elements with increasing atomic number.

Colour and absorption spectra of actinide ions. Most of the tripostive and positive cations (An3+ and An4+ cations) are coloured and the colour depends the number of 5f electrons. The colour exhibited by actinide cations is due to f-f tansitions. Electrons change their positions from one f orbital to another f orbital. It be noted that An3+ and An4+ cations having 5f 0, 5f 1 and 5f 7 configuration remourless while those having $5f^2$, $5f^3$, $5f^4$, $5f^5$ and $5f^6$ configuration are colourd.

It can be seen, by comparing the colours of Ln3+ and An3+ cations, that the wis of ions which have the same number of f-electrons (4f and 5f electrons) have mighty comparable colours. The pairs e.g. (i) Nd3+ (4f3-reddish) and U3+ (5f3-red) $\text{ad}(i)\text{Gd}^{3+}$ ($4f^7$ – colourless) and Cm^{3+} ($5f^7$ – colourless) illustrate this point. (4^{1}) and Pa⁴⁺ (5 f^{1}) ions are colourless.

The absorption spectra of actinide ions, in aqueous solution and in crystals, narrow bands in the visible, near-ultraviolet and near-infrared regions of be spectrum.

The bands seen in case of actinide ions arise from electronic transitions the energy states within the 5f-electron subshell. It has been found, in general, the absorption bands seen in case of actinide ions are about ten times sharper seen in case of lanthanide ions.

Charge-transfer phenomena occur more frequently and the bands are more

intense in the actinides because of lower energy involved in transitions. Moreover intense in the actinides with the ligand orbitals increases the intense intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals increases the intense in the actinides with the ligand orbitals in the actinides with the ligand orbitals in the actinides with the ligand orbitals in the actinities with the actini intense in the actinides because the ligand orbitals increases the intensity the overlap or 5f-orbitals with the ligand orbitals increases the intensity Tripositive (e.g. U3+, Np3+ etc) and tetrapositive land absorption bands.

7. Magnetic Properties.

(e.g. Pa⁴⁺, U⁴⁺ etc) actinide cations are paramagnetic like the tripositive lantham (e.g. Pa⁴⁺, U⁴⁺ etc) actinide cations are paramagnetic like the tripositive lantham (e.g. Pa⁴⁺, U⁴⁺ etc) actinide cations sk (e.g. Pa⁴⁺, U⁴⁺ etc) actinide catholic etc. Pu³⁺ and Am³⁺ actinide cations show cations like Ce³⁺, Pr³⁺, Nd³⁺ etc. Pu³⁺ and Eu³⁺ cations in lanthanide series cations like Ce³⁺, Prot, Italian shows analogous behaviour as noted for Sm³⁺ and Eu³⁺ cations in lanthanide series. analogous behaviour as a smaller than the theoretical prediction of actinides are less are le The magnetic moments of actinities are less effective values. This is due to the fact that 5f electrons of actinides are less effective values. This is due to the crystal field which results in quenching of values. This is due to the crystal field which results in quenching of orbits shielded (screened) from the crystal field which results in quenching of orbits

8. Complex formation. Actinides have a greater tendency to form complexes formation. Actinides have a greater tendency to form complexes formation. 8. Complex formation. Long and small size of their atoms. Complexes formed because of higher nuclear charge and small size of their atoms. Complexes formed actinides are described below.

Small and highly charged An4+ ions exhibit greatest tendency toward strong anion complements complex formation e.g., Pu⁴⁺ forms very strong anion complexes. (i)

Most actinide halides form adducts with alkali metal halides. wost actified the complexes MThCl₅, M₂ThCl₆ and M₂ThCl₆ and M₂ThCl₆ (ii) where M is the alkali metal.

With pyridine, $ThCl_4$ as well as $ThBr_4$ form monopyridine complexes. (iii)

They form complexes with acetylacetone, oxine, EDTA, such as (acetyl acetonoate) thorium, $Th(acac)_4$ and UO_2 ($C_9H_6NO)_2$. C_9H_7ON (iv)

UO2+ forms rather unstable complexes with EDTA as compared (v) lanthanides.

The degree of complex formation in case of actinides decreases in the order (vi) $An^{4+} > AnO_2^{2+} > An^{3+} > AnO_2^{+}$

The complexing power of different singly charged and double charged and follows the order:

Singly-charged anions: $F^- > NO_3^- > Cl^-$

Doubly-charged anions: $CO_3^{2-} > C_2O_4^{2-} > SO_4^{2-}$

9. Reactivity. Actinide metals are very reactive. When actinides combine oxygen, oxides are formed, ThO₂, UO₂, PaO₂, NpO₂, AmO₂, CmO₂ etc. When acts on actinides, hydrides are formed, e.g. ThH₄, PaH₃, UH₃, PuH₂, AmH₃ Chlorides, bromides and iodides are formed when the actinide metal is acted Cl_2 , Br_2 and I_2 respectively. Actinides are attacked by acids with the liberation of



The elements of both the series show +3 oxidation state.

(ii) (iii)

Just like lanthanide contraction we have actinide contraction. (iv)

The nitrates, perchlorates and sulphates of trivalent actinides as well as lanthanides are soluble while the hydroxides, fluorides and carbonates are insoluble in water.

In the absorption spectra of the elements of both the series sharp (v.)

pissmilarities. Although important similarities exist between the elements of the pissmilarities. very important differences also occur. These differences are due mainly relatively lower binding energies and less effective shield. two series, very lower binding energies and less effective shielding of the relatively lower binding energies and less effective shielding of the trons (in actinides) than close of 4f-electron (in land)

	electron (in lanthanides).
Lanthanides	Actinides
1. Binding energy of 4f are higher. 2. 4f electrons have greater shielding effect. 3. Maximum oxidation sate exhibited by lanthanides is +4 e.g., Ce ⁴⁺ .	 Binding energy of 5f are lower 5f electrons have poor shielding effect. Due to lower binding energies they show higher oxidation states such as +4, +5 and +6.
 4. The additional electron enters 4f orbitals. 5. They do not from oxocations. 	 4. The additional electron enters 5f orbitals. 5. They from oxocations such as UO₂²⁺.
6 Except Pm, all the remaining lenthanides are radioactive.	UO ₂ ⁺ , NpO ₂ ⁺ , PuO ₂ ⁺ 6. All the actinides are radioactive
 7. They do not form complexes easily. Their complexes with π-bonding ligands are not known. 3. They are paramagnetic but magnetic properties can be easily 	 7. They form complexes with π-bonding ligands such as alky phosphines, thioethers etc. 8. They are also paramagnetic but it is difficult to explain magnetic properties.

12 Identification and Nuclear Synthesis of Trans-uranium elements Of all naturally occurring elements, uranium has the highest atomic number

equal to 92. Since 1940 eleven elements namely 93Np, 94Pu, 95Am, 96Cm, 97Bk equal to 92. Since 1940 eleven and 103Lr have been identified and synthesized 98Cf, 99Es, 100Fm, 101Md, 102No and 103Lr have been identified and synthesized 98Cf, 99Es, 100Fm, 101 101 occurring elements by nuclear reactions. The by the transformation of Hater greater than that of uranium (Z=92) are called elements with atomic numbers greater than that of uranium (Z=92) are called elements with atomic numbers they occur immediately following uranium in the transuranium elements because they occur immediately following uranium in the periodic table. Elements 93 (neptunium) and 94 (plutonium) were first discovered in 1940. They were produced by bombarding uranium -238 with neutrons:

Curium -242 is formed when a plutonium -239 target is struck with accelerated alpha particles:

$$^{239}_{94}$$
Pu + $^{4}_{2}$ He \longrightarrow $^{242}_{96}$ Cm + $^{1}_{0}$ n

The atoms of highest atomic number have been prepared by bombardment using comparatively massive particles such as $^{10}_{5}B$, $^{12}_{6}C$ and $^{14}_{7}N$:

$$^{246}_{96}\text{Cm} + ^{12}_{6}\text{C} \longrightarrow ^{252}_{102}\text{No} + 6 ^{1}_{0}\text{n}$$
 ; $^{245}_{98}\text{Cf} + ^{10}_{5}\text{B} \longrightarrow ^{254}_{103}\text{Lw} + ^{1}_{0}\text{n}$

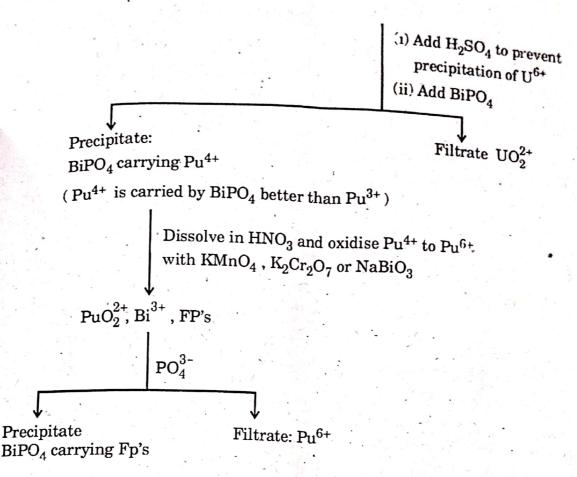
12.13 Separation of Actinide Elements

Transuranium elements, produced as a result of nuclear reactions, are isolated from the target materials and irradiated nuclear fuels by the following methods.

1. Precipitation method. Tri - and tetrapositive actinides can be precipitated as fluorides or phosphates from acidic solution. Actinides in higher oxidation states do not give a precipitate or form complexes. This method is particularly useful for the separation of actinide elements of U-Am group. When the quantity of the actinide ion is insufficient to precipitate by itself, coprecipitation with a carrier like LiF3 or BiPO4 is adopted. The LiF3 coprecipitation method has been used for the separation of Np and Pu (obtained by neutron irradiation of uranium) from uranium and other fission products. The BiPO4-coprecipitation method has been discovered by Thomson and Seaborg and is used for the large scale production of Pu from uranium and fission production (FP's).

Flow sheet 1: LiPO₄ coprecipitation method for the separation of Pu from U and fission products (FP's)

$$UO_2^{2+}$$
, Pu^{6+} , FP 's $\xrightarrow{NO_3}$ UO_2^{2+} , Pu^{4+} , FP 's



2. Solvent Extraction Method. This method depends on the extractability of the various oxidation states of actinide elements. This technique finds extensive application in the recovery of U and Pu from used-up nuclear fuels. The process is based on the distribution of a metal between the aqueous solution and an organic solvent. Thus with methyl isobutyl ketone (hexone) Np^{4+} , Np^{5+} , Pu^{6+} and U^{6+} are extracted while Pu³⁺ is not extracted. Diethyl ether and tri-n-butyl phosphate (TBP) are other solvents which are used as extractants. Because of the high viscosity and density, TBP is used as 20% solution in kerosene. The method is preferentially applied to nitrate systems, because other ions like SO_4^{2-} , ClO_4^- , F^- etc. are strongly complexing and tend to retain the metal in aqueous solution. Hexone and diethyl ether require a high concentration of NO_3^- ions in the aqueous phase and it is chieved by adding Al(NO₃)₃ which has a high salt-out action. TBP is resistant to nitric acid oxidation and acts by itself as a salt agent-Solvent extraction of Pu and U by hexone and TBP is shown in flow sheets 2 and 3 respectively.