

4. Form and size of the parts. The form and size are based on judgement. The smallest practicable cross-section may be used, but it may be checked that the stresses induced in the designed cross-section are reasonably safe. In order to design any machine part for form and size, it is necessary to know the forces which the part must sustain. It is also important to anticipate any suddenly applied or impact load which may cause failure.

5. Frictional resistance and lubrication. There is always a loss of power due to frictional resistance and it should be noted that the friction of starting is higher than that of running friction. It is, therefore, essential that a careful attention must be given to the matter of lubrication of all surfaces which move in contact with others, whether in rotating, sliding, or rolling bearings.

6. Convenient and economical features. In designing, the operating features of the machine should be carefully studied. The starting, controlling and stopping levers should be located on the basis of convenient handling. The adjustment for wear must be provided employing the various take-up devices and arranging them so that the alignment of parts is preserved. If parts are to be changed for different products or replaced on account of wear or breakage, easy access should be provided and the necessity of removing other parts to accomplish this should be avoided if possible.

The economical operation of a machine which is to be used for production, or for the processing of material should be studied, in order to learn whether it has the maximum capacity consistent with the production of good work.

7. Use of standard parts. The use of standard parts is closely related to cost, because the cost of standard or stock parts is only a fraction of the cost of similar parts made to order.

The standard or stock parts should be used whenever possible ; parts for which patterns are already in existence such as gears, pulleys and bearings and parts which may be selected from regular shop stock such as screws, nuts and pins. Bolts and studs should be as few as possible to avoid the delay caused by changing drills, reamers and taps and also to decrease the number of wrenches required.



Design considerations play important role in the successful production of machines.

8. Safety of operation. Some machines are dangerous to operate, especially those which are speeded up to insure production at a maximum rate. Therefore, any moving part of a machine which is within the zone of a worker is considered an accident hazard and may be the cause of an injury. It is, therefore, necessary that a designer should always provide safety devices for the safety of the operator. The safety appliances should in no way interfere with operation of the machine.

9. Workshop facilities. A design engineer should be familiar with the limitations of his employer's workshop, in order to avoid the necessity of having work done in some other workshop. It is sometimes necessary to plan and supervise the workshop operations and to draft methods for casting, handling and machining special parts.

10. Number of machines to be manufactured. The number of articles or machines to be manufactured affects the design in a number of ways. The engineering and shop costs which are called fixed charges or overhead expenses are distributed over the number of articles to be manufactured. If only a few articles are to be made, extra expenses are not justified unless the machine is large or of some special design. An order calling for small number of the product will not permit any undue

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expense in the workshop processes, so that the designer should restrict his specification to standard parts as much as possible.

11. Cost of construction. The cost of construction of an article is the most important consideration involved in design. In some cases, it is quite possible that the high cost of an article may immediately bar it from further considerations. If an article has been invented and tests of hand made samples have shown that it has commercial value, it is then possible to justify the expenditure of a considerable sum of money in the design and development of automatic machines to produce the article, especially if it can be sold in large numbers. The aim of design engineer under all conditions, should be to reduce the manufacturing cost to the minimum.

12. Assembling. Every machine or structure must be assembled as a unit before it can function. Large units must often be assembled in the shop, tested and then taken to be transported to their place of service. The final location of any machine is important and the design engineer must anticipate the exact location and the local facilities for erection.



Car assembly line.

1.4 General Procedure in Machine Design

In designing a machine component, there is no rigid rule. The problem may be attempted in several ways. However, the general procedure to solve a design problem is as follows :

1. Recognition of need. First of all, make a complete statement of the problem, indicating the need, aim or purpose for which the machine is to be designed.

2. Synthesis (Mechanisms). Select the possible mechanism or group of mechanisms which will give the desired motion.

3. Analysis of forces. Find the forces acting on each member of the machine and the energy transmitted by each member.

4. Material selection. Select the material best suited for each member of the machine.

5. Design of elements (Size and Stresses). Find the size of each member of the machine by considering the force acting on the member and the permissible stresses for the material used. It should be kept in mind that each member should not deflect or deform than the permissible limit.

6. Modification. Modify the size of the member to agree with the past experience and judgment to facilitate manufacture. The modification may also be necessary by consideration of manufacturing to reduce overall cost.

7. Detailed drawing. Draw the detailed drawing of each component and the assembly of the machine with complete specification for the manufacturing processes suggested.

8. Production. The component, as per the drawing, is manufactured in the workshop.

The flow chart for the general procedure in machine design is shown in Fig. 1.1.

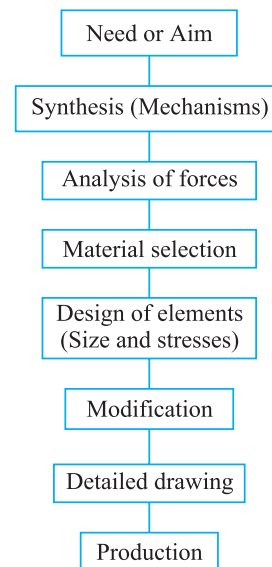


Fig. 1.1. General procedure in Machine Design.